

## Boring Method Selection

Variable	Slurry Bore	(Conventional) Dry Bore	Pilot Tube Micro Tunnel
<b>Product Pipe needed</b>	<i>All smooth round pipe water, sewer, gas, cable, etc.</i>	<i>Any product that can be installed in Steel Casing</i>	<i>Any product that can be installed in Steel Casing</i>
<b>Material to be Bored</b>	<i>Smooth outer profile</i>	<i>Must be steel casing to use auger in bore.</i>	<i>Must be steel casing to use auger in bore. Can cycle some structural product</i>
<b>Size</b>	<i>2" to 36" diameter</i>	<i>16" to 72"</i>	<i>16" to 72"</i>
<b>Distance</b>	<i>Up to 120' Some specs limit distance</i>	<i>20' to 600' limits on larger sizes</i>	<i>50' to 600'</i>
<b>Ground Conditions</b>	<i>Best in cohesive soils Not ideal in low P.I. soils Not ideal in wet ground Line &amp; Grade may be subject to small variations</i>	<i>Works well in most soil conditions. Typically only used for short runs or bores where Pilot can't be attained (ex: rock)</i>	<i>Works well in most soil Conditions Length of pilot depends on ground conditions.</i>
<b>Cover</b>	<i>3' to 5' depending on soil and existing structures</i>	<i>One full diameter of casing size installed</i>	<i>One full diameter of casing size installed</i>
<b>Key Factors</b>	<i>Unsupported hole is cut Pipe is pushed through open hole. Guidance by walk-over instrument Most affordable if ground conditions allow</i>	<i>Casing provides continuous structural support of hole Guidance requires steering head. Manual verification of alignment throughout boring process.</i>	<i>Hybrid method Best guidance accuracy Best ground support in loose or wet soils Larger sizes &gt; 36" require multiple passes to upsize</i>